

BIX

ひらめき! きらめき! 確かな技術!!

Bits & Sockets

Product Catalogue



No. 5

特長

徹底した品質管理

JIS規格及びJCIS規格などにもとづき、厳しい寸法精度で製作し、ねじとの嵌合は抜群です。

また、加工から熱処理まで社内一貫生産により製作しておりますので、品質管理は徹底しており、均一な品質の商品を提供いたします。

すぐれた耐久性

材料は、特殊合金鋼を使用し、材質に合った熱処理を入念に行なっておりますので、すぐれた耐久性を発揮いたします。用途に合った硬度の選定により、最高の耐久性が得られます。

H(軽荷重用) ビットの硬度は高く、比較的弱いトルクでの締め付け作業に適しています。
〈電動ドライバー・クラッチ機構ドライバー〉

G(中荷重用) ビットの硬度はやや高く、一般的なトルクでの締め付け作業に適しています。
〈電動ドライバー・クラッチ機構ドライバー〉

E(中荷重用) ビットの硬度は普通で、一般的なトルクでの締め付け作業に適しています。
〈インパクト機構ドライバー〉

F(重荷重用) ビットの硬度は低く、衝撃力の強い締め付け作業に適しています。
〈インパクト機構エアードライバー〉

豊富な種類

エアードライバー、電動ドライバー等の国内及び外国メーカーの多様な機種に適合する豊富な種類とサイズに対応いたします。また特殊品の製作にも応じますのでご相談ください。

Features

Thorough Quality Control

Our tools are crafted with strict dimensional accuracy based on JIS and JCIS standards, engaging the screws superbly. All production from machining to heat-treating is done in-house, which means thorough quality control for providing products with predictable quality.

Superior Durability

We use special alloy steels for our materials, and provide thorough heat-treatment matching each material. This yields superior durability. You can expect maximum durability by selecting the appropriate hardness for your intended use.

H (light load) : High bit hardness, appropriate for tightening operations with comparatively low torque requirements.

(Electric drivers, clutch type drives)

G (medium load) : Somewhat high bit hardness, appropriate for tightening operations with general torque requirements.

(Electric drivers, clutch type drives)

E (medium load) : Normal bit hardness, appropriate for tightening operations with general torque requirements.

(Impact type drivers)

F (heavy load) : Low bit hardness, appropriate for tightening operations with high impact.
(Impact type air drivers)

Abundant Variety

Our products are compatible with an abundant variety of air driver and electric driver models from Japanese and international manufacturers. Please inquire about our tailor-made products as well.

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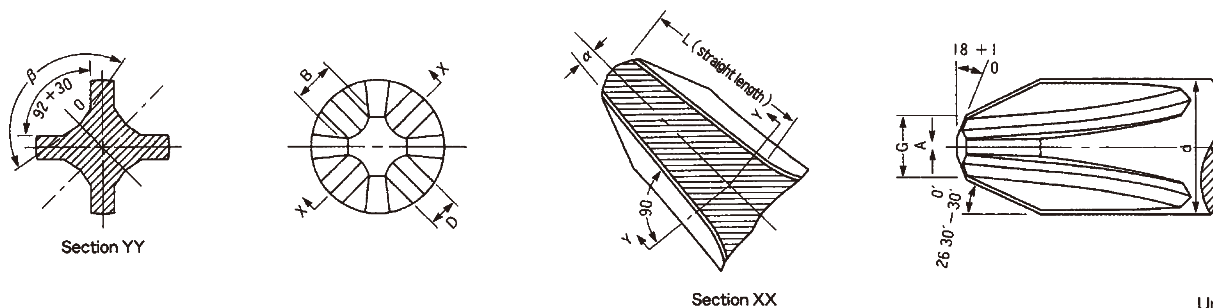
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BIX BIX SCREWDRIVER BITS

Japanese Industrial Standards (JIS 4633) 日本工業規格

Cross Point screwdrivers

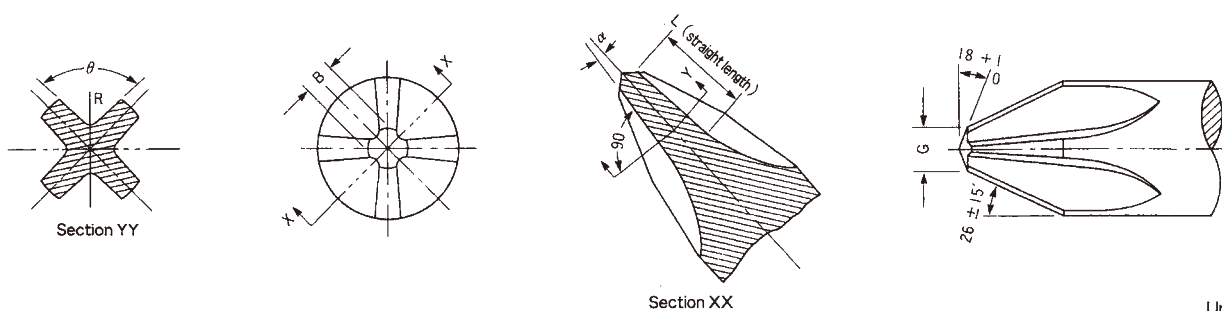


Unit : mm

Nominal Size	d		B		D		G		α		β		L Min
	Standard dimension	Tolerance	Standard dimension	Tolerance	Standard dimension	Tolerance	Standard dimension	Tolerance	Standard dimension	Tolerance	Standard dimension	Tolerance	
No.1	5	+0.4 -0.2	1.001	+0.05 -0.14	0.513	+0.20 -0.10	1.27	+0.15 -0.15	7°	+0 -45'	138°	+45' -0	2.5
No.2	6		1.539	+0.07 -0.15	1.102		2.286		5°45'		140°		3.7
No.3	8		2.497	+0.10 -0.17	2.098	+0.25 -0.15	3.81	+0.20 -0.20	5°45'		146°		5.2
No.4	9		3.574		2.738		5.08		7°		153°		7.6

Japanese Camera Industry Standards (JCIS 9-70) 日本写真機工業規格

Precision Instrument Cross Point Screwdrivers






Unit : mm

Type	Cross Point number	B		G		R		α		θ		L
S-type	0	Standard dimension	Tolerance	Standard dimension	Tolerance	Standard dimension	Tolerance	Standard dimension	Tolerance	Standard dimension	Tolerance	Min
		0.49	+0.04 -0.1	0.91	+0.1 -0.1	0.06	+0.06 -0.03	7°	0 -45'	92°	+1° -0	1.5



BIX BIX SCREWDRIVER BITS

ネジの呼び径とねじ規格一覧表



Screws nominal diameter and screws standard chart

			M1	M1.2	M1.4	M1.6	M2	M2.2	M2.5	M3	M3.5	M4	M5	M6	M8	M10
	すりわり付き小ねじ Slotted head screws	JIS B1101				0.4	0.5		0.6	0.8	1	1.2	1.2	1.6	1.8	2.5
	精密機器用すりわり付き小ねじ Slotted head machine screws for precision instruments	JIS B1116	0.32	0.32	0.32	0.32	0.4	0.4	0.6							
	十字穴付き小ねじ Cross recessed head screws	JCIS 10-70			No.0		No.0									
		JIS B1111					No.1	No.1	No.1	*No.2	No.2	No.2	No.2	No.2	No.3	No.3

*トラスねじは No.1 (truss screws is No.1)





			2	2.5	3	3.5	4	4.5	5	6	8
	十字穴付きタッピンねじ Cross recessed head tapping screws	JIS B1122	No.1	No.1	*No.2	No.2	No.2	No.2	No.2	No.3	
	六角タッピンねじ Hexagon head tapping screws	JIS B1123			5	5.5	7	7	8	10	12

*トラスねじは No.1 (truss screws is No.1)

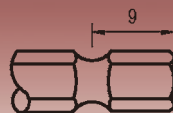
			1.6	1.8	2.1	2.4	2.7	3.1	3.5	3.8	4.1	4.5	4.8	5.1	5.5	5.8	6.2	6.8	7.5	8	9.5
	すりわり付き木ねじ Slotted head wood screws	JIS B1135	0.4	0.6	0.6	0.7	0.8	0.9	1	1	1.2	1.2	1.3	1.4	1.4	1.6	1.6	1.6	1.8	1.8	2
	十字穴付き木ねじ Cross recessed head wood screws	JIS B1112			No.1	No.1	No.1	No.2	No.2	No.2	No.2	No.2	No.2	No.3	No.3	No.3	No.3	No.3	No.4	No.4	No.4

六角ボルト(ナット)の呼び径と2面幅

Hexagon head bolt(nut)nominal diameter width across flats

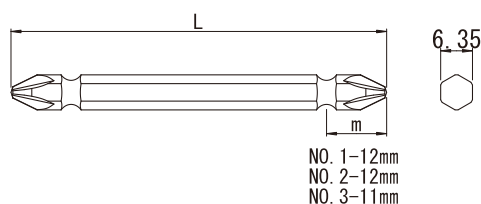
			M1.6	M2	M2.5	M3	M3.5	M4	M5	M6	M8	M10	M12	(M14)	M16	M20	M24
	六角穴付き止ねじ Hexagon socket set screws	JIS B1177	0.7	0.9	1.3	1.5		2	2.5	3	4	5	6		8	10	12
	六角穴付きボルト Hexagon socket head cap screws	JIS B1176	1.5	1.5	2	2.5		3	4	5	6	8	10		14	17	19
	六角ボルト(小形六角ボルト) Hexagon head bolts (small hexagon head bolts)	JIS B1180	3.2	4	5	5.5	6	7	8	10	13 (12)	16 17 (14)	18 19 (17)	21 22 (19)	24 (22)	30 (27)	36 (32)
	六角ナット(小形六角ナット) hexagon nuts (small hexagon nuts)	JIS B1181		4	5	5.5	6	7	8	10	13 (12)	16 17 (14)	18 19 (17)	21 22 (19)	24 (22)	30 (27)	36 (32)

Screwdriver bits



ドライバービット

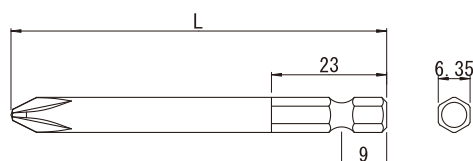
MODEL **B-15** 6.35mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B15150	No.1		H6.35	50
B15175				75
B151100				100
B15250	No.2			50
B15275				75
B152100				100
B152150				150
B152200				200
B152250				※250
B152300	※300			
B15350	No.3		50	
B15375			75	
B153100			100	

※shows non-standard products
※印は標準品です。

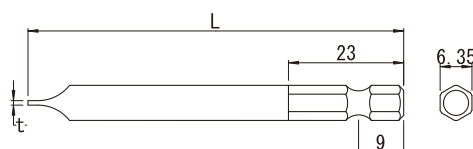
MODEL **B-35** 6.35mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B35150	No.1		φ7	50
B35175				75
B351100				100
B351150	※150			
B35250	No.2			50
B35275				75
B352100				100
B352150				150
B352200				※200
B35375			75	
B353100	No.3		100	
B353150			150	
B353200			※200	

※shows non-standard products
※印は標準品です。

MODEL **B-35M** 6.35mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B35M7075	-0.9t×7		φ7	75
B35M70100				100

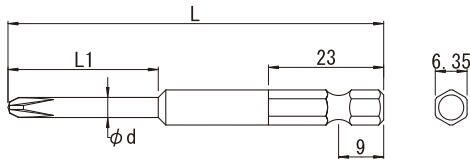
Screwdriver bits



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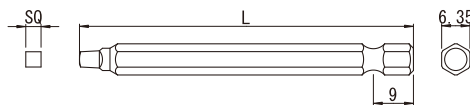
ドライバービット

MODEL **B-35D** 6.35mm



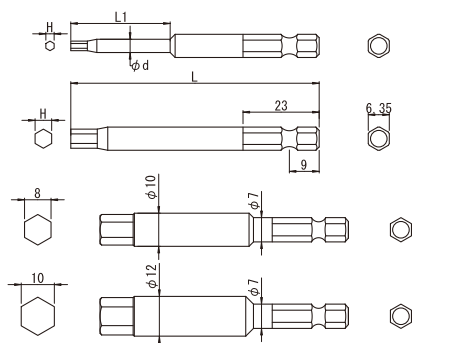
EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B35D075	No.0	φ4.0×30	φ7	75
B35D0100				100
B35D175	No.1			75
B35D1100				100
B35D275	No.2			75
B35D2100				100

MODEL **B-35HS** 6.35mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B35HS175	(SQ1)		H6.35	75
B35HS1100	3/32"			100
B35HS275	(SQ2)			75
B35HS2100	1/8"			100
B35HS375	(SQ3)			75
B35HS3100	9/64"			100

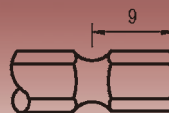
MODEL **B-35X** 6.35mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B35X1575	H1.5	φ3.0×30	φ7	75
B35X15100				100
B35X2075	H2	φ4.0×30		75
B35X20100				100
B35X2575	H2.5	φ7		75
B35X25100				100
B35X3075	H3			75
B35X30100				100
B35X4075	H4			75
B35X40100				100
B35X5075	H5		φ7	75
B35X50100				100
B35X6075	H6			75
B35X60100				100
B35X8075	H8	φ10		75
B35X80100				100
B35X10075	H10	φ12		75
B35X100100				100

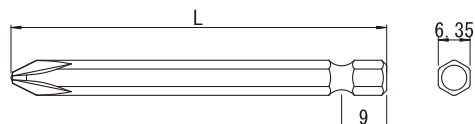
ドライバービット

Screwdriver bits



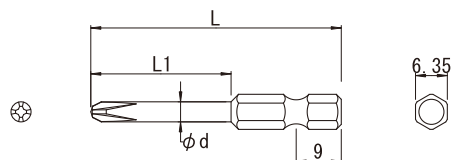
ドライバービット

MODEL **B-35H** 6.35mm

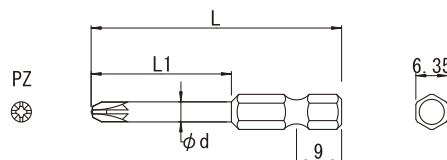


EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B35H130	No.1		H6.35	30
B35H150				50
B35H175				75
B35H230	No.2			30
B35H250				50
B35H275				75
B35H330	No.3			30
B35H350				50
B35H375				75

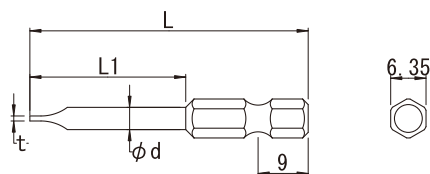
MODEL **B-35HD** 6.35mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B35HD050	No.0	φ 3.8 × 28	H6.35	50
B35HD150	No.1			50
B35HD250	No.2			50
35HDPZ14850	PZ1	φ 4.8 × 28		50
35HDPZ14870		φ 4.8 × 50		70
35HDPZ14890		φ 4.8 × 70		90
35HDPZ26050	PZ2	φ 6.0 × 28		50
35HDPZ26070		φ 6.0 × 50		70
35HDPZ26090		φ 6.0 × 70		90
35HDPZ36050	PZ3	φ 6.0 × 28	50	
35HDPZ36070		φ 6.0 × 50	70	
35HDPZ36090		φ 6.0 × 70	90	

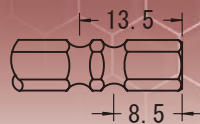


MODEL **B-35HDM** 6.35mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B35HDM3850	-0.6t × 3.8	φ 3.8 × 28	H6.35	50
B35HDM6050	-0.8t × 6	φ 6.0 × 28		50
B35HDM6075	-0.8t × 6	φ 6.0 × 50		75
B35HDM60100	-0.8t × 6	φ 6.0 × 70		100

Screwdriver bits

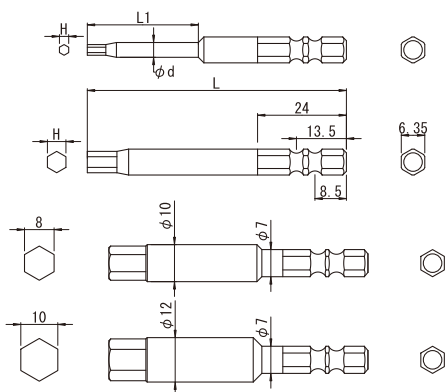


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Double-grooved type (for B-35 and B39)

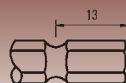
MODEL **B-37X** 6.35mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B37X1570	H1.5	φ3.0×30	φ7	70
B37X15100				100
B37X2070	H2	φ4.0×30		70
B37X20100				100
B37X2570	H2.5			70
B37X25100				100
B37X3070	H3			70
B37X30100				100
B37X4070	H4			70
B37X40100				100
B37X5070	H5		70	
B37X50100			100	
B37X6070	H6		70	
B37X60100			100	
B37X8070	H8		φ10	70
B37X80100			100	
B37X10070	H10		φ12	70
B37X100100				100

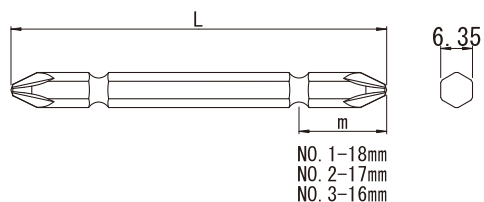
ドライバービット

Screwdriver bits



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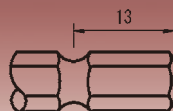
MODEL **B-12** 6.35mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B12145	No.1		H6.35	45
B12165				65
B12175				※75
B121110				110
B121150				150
B121200	200			
B12245	No.2			45
B12265				65
B12275				※75
B122110				110
B122150			150	
B122200	200			
B122250	※250			
B122300	※300			
B12365	No.3		65	
B12375			※75	
B123110			110	
B123150			150	
B123200			※200	

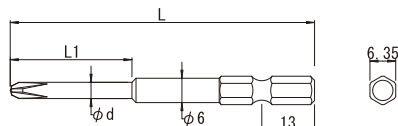
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Screwdriver bits



ドライバービット

MODEL **B-39D** 6.35mm

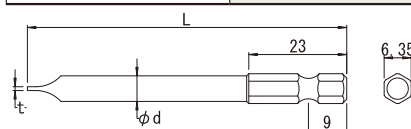


EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B39D075D	No.0	φ3.0×30	H6.35	75
B39D175D	No.1			
B39D275D	No.2			
B39D182	No.1	φ5.0×35		82
B39D282	No.2			
B39D175	No.1	φ6		75
B39D275	No.2			

MODEL **B-39M** 6.35mm

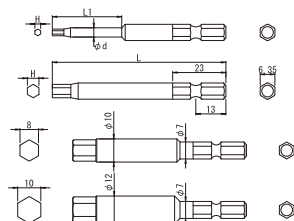


EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B39M6075	-0.8t×6	φ6	H6.35	75
B39M8075	-1.0t×8	φ8		※75



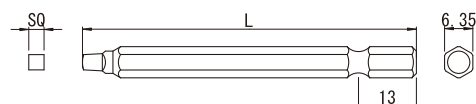
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MODEL **B-39X** 6.35mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B39X2075	H2	φ4.0×30	H6.35	75
B39X20100				100
B39X2575	H2.5			75
B39X25100				100
B39X3075	H3			75
B39X30100				100
B39X4075	H4			75
B39X40100				100
B39X5075	H5			75
B39X50100				100
B39X6075	H6		75	
B39X60100			100	
B39X8075	H8		φ10	75
B39X80100				100
B39X10075	H10		φ12	75
B39X100100				100

MODEL **B-39S** 6.35mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B39S165	(SQ1)		H6.35	65
B39S1110	3/32"			110
B39S265	(SQ2)			65
B39S2110	1/8"			110
B39S365	(SQ3)			65
B39S3110	9/64"			110

Screwdriver bits

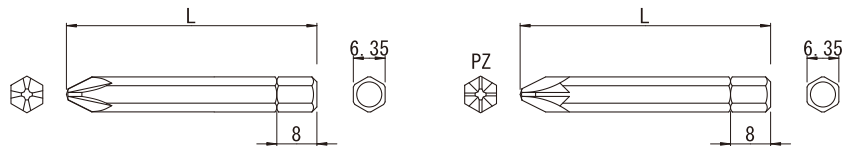


ドライバービット

MODEL **B-52** 6.35mm



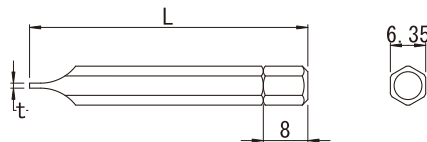
EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B52125	No.1		H6.35	25
B52150				50
B52225	No.2			25
B52250				50
B52325	No.3			25
B52350				50
B52PZ125	PZ1			25
B52PZ150				50
B52PZ225	PZ2			25
B52PZ250				50
B52PZ325	PZ3		25	
B52PZ350			50	



MODEL **B-52M** 6.35mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B52M6350	-0.8t×6.3		H6.35	50



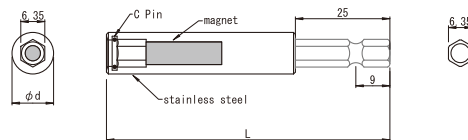
Bit holders B-52、B-52M 用ビットホルダー

with magnet

MODEL **B-35MH** 6.35mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B35MH6375	H6.35	φ 11	H6.35	75

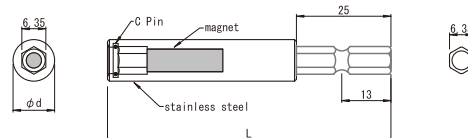


with magnet

MODEL **B-39MH** 6.35mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B39MH6375	H6.35	φ 11	H6.35	75



ドライバービット

Screwdriver bits

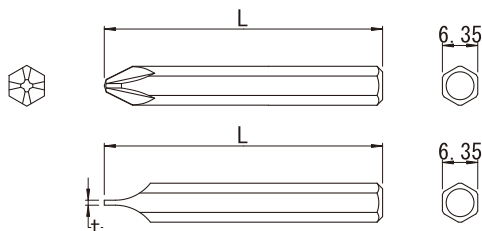
ドライバービット

Cordless driver bit

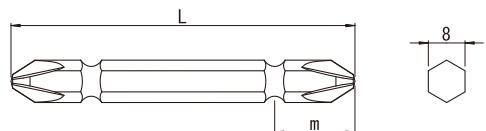
MODEL **B-52C** 6.35mm 



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B52C150	No.1		H6.35	50
B52C250	No.2			50
B52CM6350	-1.0t×6.3			50



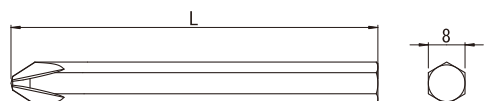
MODEL **B-13** 8mm 



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B13265	No.2		H8	65
B132110	(m=20)			110
B13365	No.3			65
B133110	(m=19)			110

Impact type

MODEL **B-51** 8mm 



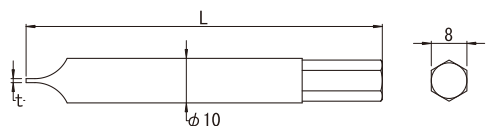
EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B51236	No.2		H8	36
B51280				80
B51336	No.3			36
B51380				80

Screwdriver bits

BiX

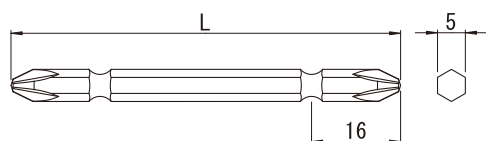
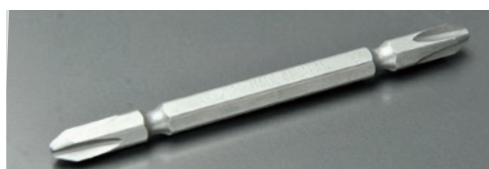
ドライバービット

MODEL **B-51M** 8mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B51M1080	-1.2t×10		φ10	80

MODEL **B-16** 5mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B16070	No.0		H5	70
B160100				100
B160120				120
B160150				※150
B160200				※200
B16170	No.1		H5	70
B161100				100
B161120				120
B161150				150
B161200				※200
B161250				※250
B161300				※300
B16270	No.2		H5	70
B162100				100
B162120				120
B162150				150
B162200				200
B162250				※250
B162300	※300			

※shows non-standard products
※印は標準品です。

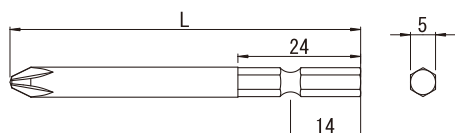
ドライバービット

Screwdriver bits



ドライバービット

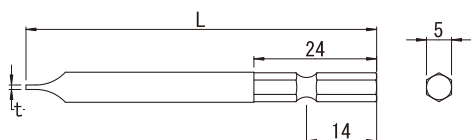
MODEL **B-31** 5mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B31050	No.0		φ6	※50
B31070				70
B310100				100
B310120				120
B310150				※150
B310200				※200
B31150	No.1		φ6	※50
B31170				70
B311100				100
B311120				120
B311150				150
B311200				※200
B311250				※250
B311300				※300
B31250	No.2		φ6	※50
B31270				70
B312100				100
B312120				120
B312150				150
B312200				200
B312250				※250
B312300				※300

※shows non-standard products
※印は標準準品です。

MODEL **B-31M** 5mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B31M6050	-0.8t×6		φ6	※50
B31M6070				70
B31M60100				100

※shows non-standard products
※印は標準準品です。

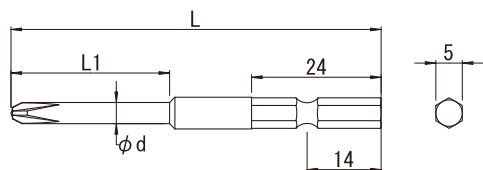
Screwdriver bits



BiX

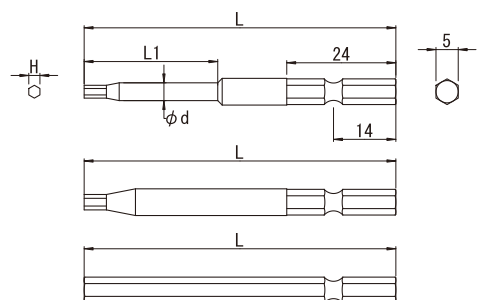
ドライバービット

MODEL **B-31D** 5mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B31D070	No.0	φ3.0×30	φ6	70
B31D0100				100
B31D170	No.1	φ4.0×30		70
B31D1100				100
B31D270	No.2	φ4.0×30		70
B31D2100				100
B31D2120			120	

MODEL **B-31X** 5mm



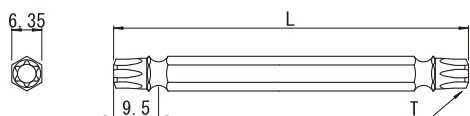
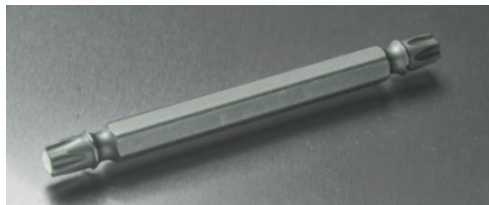
EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B31X1570	H1.5	φ3.0×30	φ6	70
B31X15100				100
B31X2070	H2	φ4.0×30		70
B31X20100				100
B31X2570	H2.5			70
B31X25100				100
B31X3070			70	
B31X30100	H3		100	
B31X4070			70	
B31X40100	H4		100	
B31X5070			70	
B31X50100	H5		H5	100

ドライバービット

Screwdriver bits (Hex lobe)

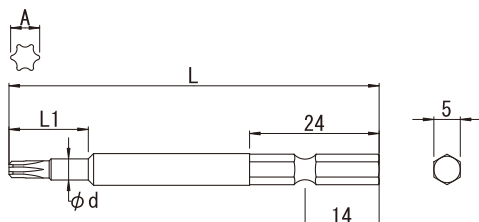
ドライバービット [ヘックスローブ]

MODEL **B-15T** 6.35mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B15T2075	T20 (3.81)		H6.35	75
B15T20100				100
B15T2575	T25 (4.4)			75
B15T25100				100
B15T3075	T30 (5.49)			75
B15T30100				100
B15T4075	T40 (6.6)			75
B15T40100				100

MODEL **B-31T** 5mm



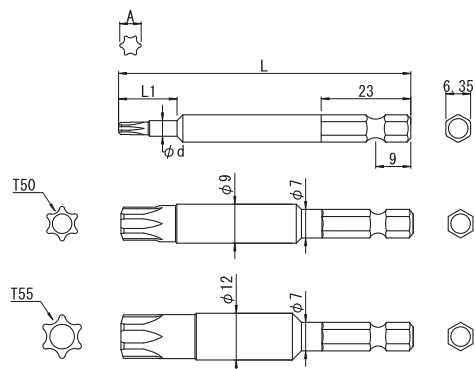
EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B31T0570	T5 (1.4)	φ2.0×15	φ6	70
B31T05100				100
B31T0670	T6 (1.68)	φ2.5×15		70
B31T06100				100
B31T0870	T8 (2.29)	φ3.0×15		70
B31T08100				100
B31T1070	T10 (2.72)	φ3.6×15		70
B31T10100				100
B31T1570	T15 (3.25)	φ4.3×15		70
B31T15100				100
B31T2070	T20 (3.81)	φ5.0×15		70
B31T20100				100
B31T2570	T25 (4.4)	φ5.5×15		70
B31T25100				100

Screwdriver bits (Hex lobe)

BiX

ドライバービット [ヘックスローブ]

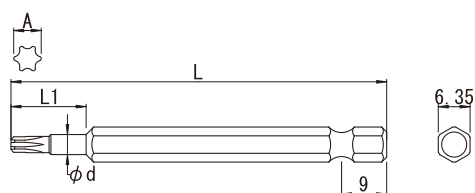
MODEL **B-35T** 6.35mm



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B35T0875	T8 (2.29)	φ3.0×15	φ7	75
B35T08100				100
B35T1075	T10 (2.72)	φ3.6×15		75
B35T10100				100
B35T1575	T15 (3.25)	φ4.3×15		75
B35T15100				100
B35T2075	T20 (3.81)	φ5.0×15		75
B35T20100				100
B35T2575	T25 (4.4)	φ5.5×15		75
B35T25100				100
B35T2775	T27 (4.96)	φ6.0×15	75	
B35T27100			100	
B35T3075	T30 (5.49)	φ6.5×15	75	
B35T30100			100	
B35T4075	T40 (6.6)	φ7.0	75	
B35T40100			100	
B35T5075	T50 (8.79)		φ9	75
B35T50100			100	
B35T5575	T55 (11.17)		φ12	75
B35T55100				100

ドライバービット

MODEL **B-35HT** 6.35mm

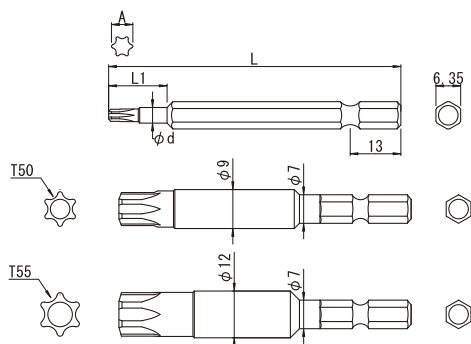
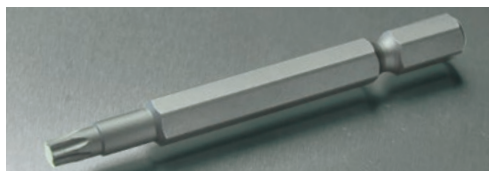


EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B35HT0875	T8 (2.29)	φ3.0×15	H6.35	75
B35HT08100				100
B35HT1075	T10 (2.72)	φ3.6×15		75
B35HT10100				100
B35HT1575	T15 (3.25)	φ4.3×15		75
B35HT15100				100
B35HT2075	T20 (3.81)	φ5.0×15		75
B35HT20100				100
B35HT2575	T25 (4.4)	φ5.5×15		75
B35HT25100				100
B35HT2775	T27 (4.96)	φ6.0×15	75	
B35HT27100			100	
B35HT3075	T30 (5.49)	φ6.0×15	75	
B35HT30100			100	
B35HT4075	T40 (6.6)		75	
B35HT40100			100	

Screwdriver bits (Hex lobe)

ドライバービット [ヘックスローブ]

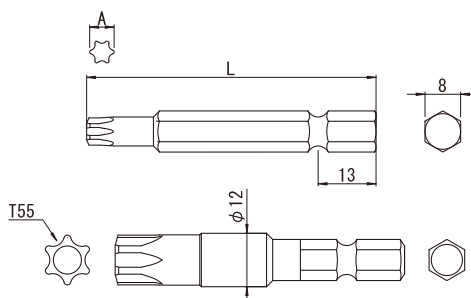
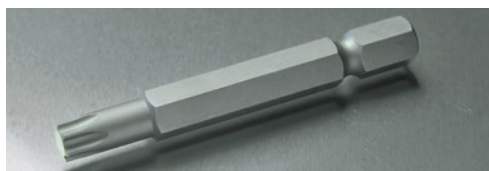
MODEL **B-39T** 6.35mm 



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B39T0865	T8 (2.29)	φ3.0×15	H6.35	65
B39T08110				110
B39T1065	T10 (2.72)	φ3.6×15		65
B39T10110				110
B39T1565	T15 (3.25)	φ4.3×15		65
B39T15110				110
B39T2065	T20 (3.81)	φ5.0×15		65
B39T20110				110
B39T2565	T25 (4.4)	φ5.5×15		65
B39T25110				110
B39T2765	T27 (4.96)	φ6.0×15	65	
B39T27110			110	
B39T3065	T30 (5.49)		65	
B39T30110			110	
B39T4065	T40 (6.6)		65	
B39T40110			110	
B39T5075	T50 (8.79)		φ9	75
B39T50100				100
B39T5575	T55 (11.17)		φ12	75
B39T55100				100

※Tamper resistance available upon request.
 ※ご要望に応じイジリ止め付きについても対応致します。

MODEL **B-51T** 8mm 



EDP #	POINT SIZE	(d × L1)	Shank diameter	L
B51T2565	T25 (4.4)	φ5.5×15	H8	65
B51T25110				110
B51T3065	T30 (5.49)	φ6.5×15		65
B51T30110				110
B51T4065	T40 (6.6)	φ7.0×15		65
B51T40110				110
B51T4565	T45 (7.77)	φ8.0×15		65
B51T45110				110
B51T5065	T50 (8.79)			65
B51T50110				110
B51T5565	T55 (11.17)		φ12	65
B51T55110				110

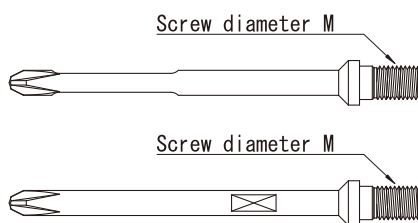
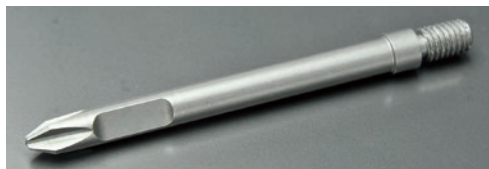
※Tamper resistance available upon request.
 ※ご要望に応じイジリ止め付きについても対応致します。

Screw tightening robot bits

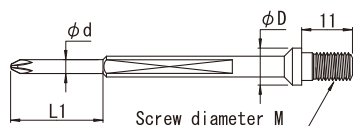


ネジ締め用ロボットビット

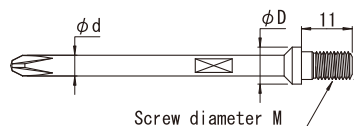
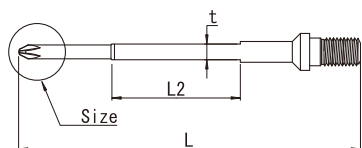
MODEL **B-RB**



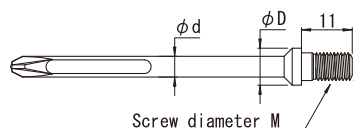
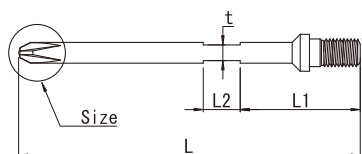
We can manufacture robot bits if provided with drawings and sizes.
 図面、サイズなどご指示頂ければロボットビットの製作も承ります。



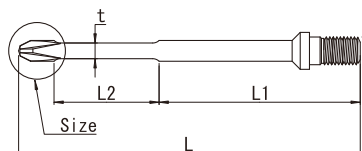
SIZE	L	L 1	L 2	ϕD	ϕd	t	M



SIZE	L	L 1	L 2	ϕD	ϕd	t	M



SIZE	L	L 1	L 2	ϕD	ϕd	t	M



ドライバービット