

# **Attachments for HTGS/HTGA series**

Exchangeable attachments for Torque Gauges. It helps various torque measurement such as screws, bolts and the sample durability.

A wide range of attachments are available to support various measurements.



Small Table





Light Weight Wide Table







Socket holder

Torque driver

M10 Adapter

The same attachments can be fixed to the eHT series and SDT series to measure torque.



HTG series eHT series (Indicator is sold separately)



SDT series



Setting image



Setting image



# Small/Wide Table (For 2/5N-m range)

Table	Pin	Feature
	Standard Pin	Suitable for measuring small samples such as eye drop lids. Pin weight: Approx.3g/pcs Pin material: Aluminum and Urethan
Small Table	Notch Pin	Ideal for firmly fixing samples such as connectors made of resin. Pin weight: Approx.10g/pcs Pin material: Stainless-steel
Capacity: 5N-m Allowable Sample Diameter: φ7~50mm Weight: Approx.300g Material: Steel and Aluminum	Long Clamp Pin	Ideal for fixing slim samples such as cosmetic containers. Pin weight: Approx.8g/pcs Pin material: Aluminum and Urethan
	Standard Pin	Suitable for measuring samples such as car air conditioning dials. Pin weight: Approx.3g/pcs Pin material: Aluminum and Urethan Ideal for firmly fixing wide samples such as tablet bottles.
Wide Table	Notch Pin	Pin weight: Approx.10g/pcs Pin material: Stainless-steel
Capacity : 5N-m Allowable Sample Diameter : $\Phi 10 \sim 100$ mm		Ideal for fixing long and wide samples such as faucets or stop cocks. Pin weight: Approx.8g/pcs
Weight : Approx.340g Material : Steel and Aluminum	Long Clamp Pin	Pin material: Aluminum and Urethan

\* Wide table and pins cannot be used for 0.5N-m range.

# [Product Models]

Set	Pin	Model
	Standard Pin	HT-ST
Small Table + Pins	Notch Pin	HT-ST-01
	Long Clamp Pin	HT-ST-02
	Standard Pin	HT-STW
Wide Table + Pins	Notch Pin	HT-STW-01
	Long Clamp Pin	HT-STW-02
	Standard Pin	ST-P
Pins	Notch Pin	ST-01P
	Long Clamp Pin	ST-02P

\* 4 pins as a set is sold.

#### IMADA CO.,LTD Attachments for HTGS/HTGA series

# FORCE MEASUREMENT

# Light Weight Small Table (For 0.5/2N-m range)

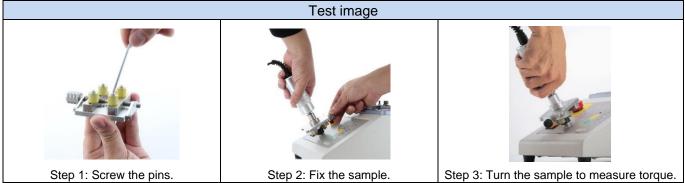
Table	Pin	Feature
	Standard Pin	Suitable for measuring small samples such as plastic tubes. Pin weight: Approx.3g/pcs Pin material: Aluminum and Urethan
Light Weight Small Table	Notch Pin	Ideal for firmly fixing samples such as small motors. Pin weight: Approx.10g/pcs Pin material: Stainless-steel
Capacity: 2N-m Allowable Sample Diameter: φ7~50mm Weight: Approx.150g Material: Aluminum	Long Clamp Pin	Ideal for fixing slim samples such as cosmetic containers. Pin weight: Approx.8g/pcs Pin material: Aluminum and Urethan
	Standard Pin	Suitable for measuring samples such as volume dials. Pin weight: Approx.3g/pcs Pin material: Aluminum and Urethan
Light Weight Wide Table	Notch Pin	Ideal for firmly fixing samples such as motors. Pin weight: Approx.10g/pcs Pin material: Stainless-steel
Capacity: 2N-m Allowable Sample Diameter: φ10~100mm Weight: Approx.200g Material: Aluminum	Long Clamp Pin	Ideal for fixing long and wide samples such as bottle shaped containers and diapers. Pin weight: Approx.8g/pcs Pin material: Aluminum and Urethan

# [Product Models]

Set	Pin	Model
	Standard Pin	HT-STL
Light Weight Small Table + Pin	Notch Pin	HT-STL-01
	Long Clamp Pin	HT-STL-02
	Standard Pin	HT-STLW
Light Weight Wide Table + Pin	Notch Pin	HT-STLW-01
	Long Clamp Pin	HT-STLW-02
	Standard Pin	ST-P
Pin (*1)	Notch Pin	ST-01P
	Long Clamp Pin	ST-02P

\* 4 pins as a set is sold.

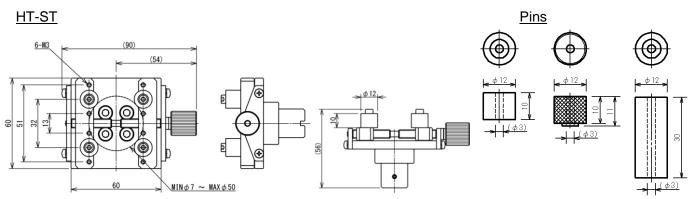
\*1 The pins of the light weight table is the same as the pins of the small table (P2).



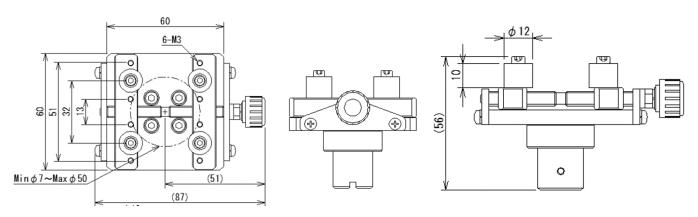
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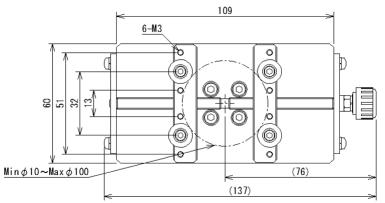
# [Dimensions]

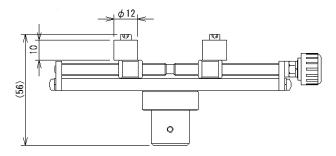


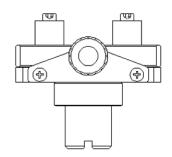
### HT-STL



HT-STW/HT-STLW







Unit : mm



# **Pin Chuck**

d	Feature
	The three claws clamp samples such as wire and round-bar samples.

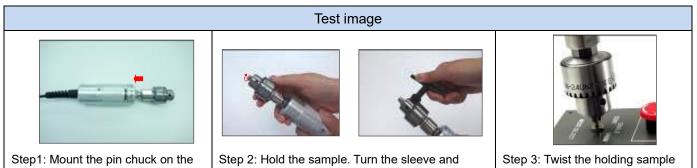
# [Specifications]

Model	HT-DC-4	HT-DC-6.5 (*1)	HT-DC-6.5SUS (*1)	HT-DC-13 (*2)
Maximum torque	5N-m	10N-m	10N-m	10N-m
Opening width	φ0.5~4mm	φ0.5~6.5mm	φ0.5~6.5mm	φ1.2~13mm
Weight	Approx.100g	Approx.200g	Approx.190g	Approx.600g
Material	Steel	Steel	Stainless-steel (*3)	Steel

\*1 HT-DC-6.5 and HT-DC-6.5SUS cannot be used for HTGS/HTGA/eHT-0.5N.

\*2 HT-DC-13 cannot be used for HTGS/HTGA/eHT-0.5/2N.

\*3 We recommend using the stainless-steel chuck under the circumstance making metal rust.

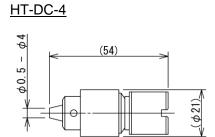


# torque sensor.

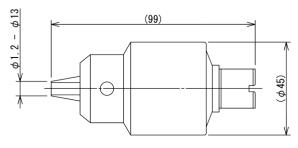
tighten the sample with the included chuck key.

and measure the torque.

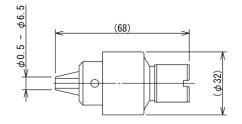
# [Dimensions]



# HT-DC-13



#### HT-DC-6.5/ DT-DC-6.5SUS



Unit: mm

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### Socket holder

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Enables to measure torque by connecting a tools such as a driver bits and wrenches etc.

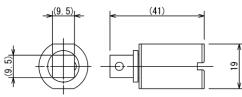
Feature

#### [Specifications]

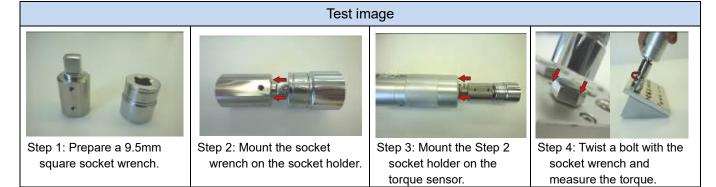
Model	HT-9.5SQ
Socket	9.5mm square
Weight	Approx.100g
* 0 1 1 1 1	

\* Socket holder cannot be used for 0.5N-m range.

# [Dimensions]



Unit: mm



#### **Torque driver**

A 1	Feature
	Measure tighten and loosen screw torque with the included screwdriver bit. 6.35mm bit can be installed.

HT-DBH-P

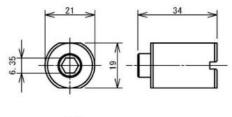
#### [Specifications]

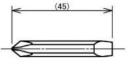
Model	HT-DBH *1	HT-DBH-P *2
Bit	⊕1⊕2⊕3 <b>x</b> ⊝6×45mm	⊕00×50mm
Weight	Approx.100g	Approx.12g

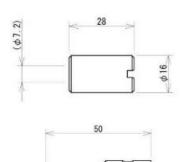
\*1 HT-DBH cannot be used for 0.5N-m range. \*2 HT-DBH-P is only for 0.5N-m range.

# [Dimensions]

<u>HT-DBH</u>







Unit: mm



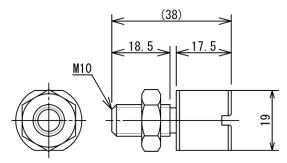
# M10 adapter

2	Feature
	The adapter for mounting an original jig by the customers. The customers can use their own jig to measure torque.

#### [Specifications]

Model	HT-AD-M10
Screw	M10×L20
Weight	Approx.50g

### [Dimensions]



Unit: mm

# [Cautions]

- Information in this document is subject to change without prior notice.
- This document is product descriptions and handling precautions, and do not guarantee various characteristics or safety.
- This product is designed for force measurement purpose only.
- Do not copy and use this content without authorization.
- Some samples may not be suitable to measure with this product.

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